MAKIN ONUTS PROCESSING INDUSTRY

NATURAL ALMONDS KERNELS

Product: Shelled Almonds (HS CODE 0802129000)

Commercial name: Natural Shelled Almonds

PRODUCT DESCRIPTION

Almonds are a shell fruit of the almonds tree or "Prunnus Amygdalus", without leignous endocarp. Greek Almonds are harvested once their hull has opened and the nuts are then dried under sun.

VARIETIES

Ferragnes, Mission/Texas, Tuono, Laurane Avijor, Vairo.

ORGANOLEPTIC CHARACTERISTICS

Healthy and dried kernels with typical almond flavor, free from rancidity, off favors, and odors.

| STRUCTURE / CHEMICAL CHARACTERISTICS | RAW | ROASTED | ROASTED SALTED |
|--------------------------------------|-----------|---------|----------------|
| Moisture (%) | 3.5 - 6.5 | 1.5-3.0 | 1.5-3.0 |
| Salt (%) | NA | NA | 0.8 – 1.5 |
| Chemical additives* | Absent | | |

*Citric acid may be used upon request as a flavoring and preserving agent.

| | | | | _ | | | | |
|--------------------|------------|---------|-------------------|---------------------|---------------------|--------------------|------------------|--------------------|
| Grade | Dissimilar | Doubles | Chip & Scratch | Foreign material | Particles & Dust | Split or broken | Other defects | Serious defects |
| SSR | 5% | 1 % | 20 % | 0.01% | 0.01% | 5% | 1 % | 0.1 % |
| Supreme | 5% | 1 % | 10 % | 0.01% | 0.01% | 1% | 1 % | 0.1% |
| Broken / Splits | Х | X | Х | 0.01% | 0.01% | Х | As the sample | As the sample |

* Foreign material means leaves, sticks, stems, hulls, inshell nuts, shells or pieces of shells, stones and rocks or any other substance other than almonds. It may also be found other materials such as glass, metal etc. At all cases is a big size foreign matter that will not pass through a round-opening screen measuring 9 mm in diameter on SSR and Supreme grade, and 6 mm in diameter on Broken / Splits grade. ** Our products meet or exceed the above parameters.

*** We reserve the right to change or modify any of the above parameters at any time without prior notice. <u>Please ask for the latest technical sheet on each order</u>.

ALL BAGS & BOXES (ALL LOT) SHOULD BE CAREFULLY CHECKED BY THE CLIENT OR THIRD PARTIES FOR QUANTITY, QUALITY, MICROBIOLOGICAL, CHEMICAL, TECHNICAL & PHYSICAL SPECIFICATIONS AND CHARACTERISTICS BEFORE CONSUMPTION OR PRODUCTION. WE WILL NOT BE HELD RESPONSIBLE TO CLIENT OR THIRD PARTIES FOR ANY LOSS OR DAMAGE OF ANY KIND INCURED BY THE USE OF THE PRODUCTS.



| MICROBIOLOGICAL SPECIFICATIONS | NUTRITIONAL INFORMATION 100 G | | |
|--|--|-------|--|
| Samples are analyzed by HPLC-FLD method. | Total calories (kcal) 575 (240 |)9) | |
| Total Aflatoxin: max.4ppb | Total fat (g) 49 | - | |
| Aflatoxin B1: max.2ppb | Saturated (g) 3,7 | | |
| Other testing referring to microbiological quality, | Total Carbohydrate (g) 22 | | |
| pesticides residues & heavy metals can be fulfilled with | Sugars (g) 3,9 | | |
| an additional cost. | Dietary Fiber (g) 13 | | |
| | Protein (g) 21 | | |
| | Sodium (g) 0 | | |
| PACKAGE PROPERTIES | PRODUCT LABELLING | | |
| Polypropylene sacks of 25 kg NET | Name of product | | |
| Carton box (Vacuum packing is available upon request) of | Grade of Product | | |
| 10 kg NET | Size & Variety | | |
| | Country origin | | |
| | Crop Year | | |
| | Net Weight | | |
| | Packing date | | |
| | Expiring date | | |
| | Lot number | | |
| | Supplier name | | |
| | Importer name | | |
| | Storage instructions | | |
| | Allergen information | | |
| | Pasteurization information | | |
| STORAGE AND MANIPULATION | SHELF-LIFE | | |
| Cool, dry and good ventilation 3-10°C (optimal storage | 18 months from crop date in | | |
| 4°C, 45-55% RH). Stored away from foodstuffs with an recommended storage conditions. | | | |
| intense odor. Direct sunlight should be avoided. | • | | |
| | packaging. | | |
| COMMENTS | ALLERGENS | h a l | |
| Crop Period: September – October | Tree nuts as almonds contains substances t | | |
| Processing Period: September – June | may cause allergy. It may contain traces | | |
| | | ten | |
| | (legislation2003/89/EC) | | |

SHIPPING AND PACKING INFORMATION

| PRODUCT | PACKING | UNIT NET | T STANDARD PALLET / CONTAINER QUANTITY | | |
|------------------------------|---------|----------|--|------------|------------|
| | | WEIGHT | Container | Quantity | NET weight |
| | | | 1 pallet | 30 bags | 750 kgs |
| | Bags | 25 kgs | 20' Container | 480 bags | 12.000 kgs |
| Shelled almonds (kernels) | | | 40' Container | 760 bags | 19.000 kgs |
| | Carton | 10 kgs | 1 pallet | 72 boxes | 720 kgs |
| | box | | 20' Container | 1000 boxes | 10.000 kgs |

| Main varieties cultivated in Greece | | | | |
|--|---|--|--|--|
| | | | | |
| Ferragnes Excellent quality almond of very big size with unique crunchy taste after roasting. | Mission / Texas Almonds of strong taste suitable for raw consumption. Rich in oil. | Guara / Tuono Almond suitable for the confectionary and paste industry rich in oil. | | |

USDA GRADING PARAMETERS

DISSIMILAR

Typically used for whole almond applications or for further processing such as blanching and roasting.

DOUBLES

Two kernels developing in one shell. One side of a double kernel is flat or concave.

CHIP & SCRATCH

Loss of kernel skin as a result of mechanical processing. Greater than 1/8" (3.2mm) in diameter, it is defined as injury; if affecting, in aggregate, greater than 1/4" (6.4mm) in diameter, it is defined as defect.

FOREIGN MATERIAL

Pieces of shell, hulls, or other foreign matter that will not pass through a round-opening screen measuring 8/64" (3.2mm) in diameter.

PARTICLES & DUST

Fragments of almond kernels or other material that will pass through a round-opening screen measuring $8/64^{\rm s}$ (3.2mm) in diameter.

SPLIT & BROKEN

Seven-eighths or less of complete whole kernels that will not pass through a round-opening screen measuring 8/64" (3.2mm) in diameter.

OTHER DEFECTS

Any defect that materially detracts from the appearance of the individual kernel or the edible or shipping quality of the almonds. The defects include gum, shrivel, brown spot, discolored, and chipped and scratched kernels greater than 1/4" (6.4mm) in diameter.

SERIOUS DEFECTS

Any defect that makes a kernel or piece of kernel unsuitable (includes decay, rancidity, insect injury, and damage by mold).

